



Indexable insert for turning VBMW 110304, CBN (5° / 7°), Cutting edge version: M



Order data

Order number	265774 M
GTIN	4045197818140
Item class	22I

Description

Version:

- Disposable insert.
- Single cutting edge.

Note:

Further indexable insert shapes, sizes and corner radii available on request.

Technical description

Cutting speed v_c main application	80 - 200 m/min
Cutting depth a_p	0.1 - 0.5 mm
Corner radius	0.4 mm
Feed f	0.1 - 0.2 mm/rev.
Cutting conditions	continuous
Cutting edge version	M

Grade	BUX220
Finishing/roughing assignment	Finishing
Tool material	CBN
ISO code indexable insert	VBMW 110304
Number of changes/inserts	1
Product name attribute	BUX220
Type of product	Indexable insert for turning